Test Report



Report No

262/4065113/1 of 2

Client

3M United Kingdom PLC

3M House

PO Box 1

Market Place

Bracknell

Berkshire

RG12 1JU

Authority & date

Purchase Order No 811454 dated 2 November 1999

Items tested

4mm Annealed Film backed glass 6mm Annealed Film backed glass

Specifications

BS 6206:1981 - Flat glass for use in buildings

Results

See Text

Prepared by

S Ginger

Authorized by

P Parkins

Issue Date

Conditions of issue

2 DECEMBER 1999

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TEST AND EXAMINATION OF FLAT GLASS FOR USE IN BUILDINGS

INTRODUCTION

At the request of 3M United Kingdom PLC the flat glass samples, detailed below, were tested and assessed to the requirements of BS 6206:1981, as indicated on the following pages of this Report. This request was made in a Purchase Order from the Client referenced 811454 dated 2 November 1999. It is emphasized that assessments were not made against other clauses of the Specification.

TEST ITEMS

- A) 4mm Asymmetric 3M Scotchshield SH4CLARL (Nov 99) 107 micron thick single ply polyester with pressure sensitive adhesive Film back annealed glass 1930 x 865mm
- B) 6mm Asymmetric 3M Scotchshield SH4CLARL (Nov 99) 107 micron thick single ply polyester with pressure sensitive adhesive Film back annealed glass 1930 x 865mm

Date of test: 17 November 1999

SUMMARY OF RESULTS

The test samples were tested to the method described in BS 6206:1981.

The results of which are as follows:

TEST ITEMS	DROP HEIGHT	ASSESSMENT	
A)	(457mm)	Pass	
B)	(457mm)	Pass	

TEST AND EXAMINATION

ITEM A

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5 IMPACT

5.3 Impact test

Type - Asymmetric 3M Scotchshield SH4CLARL (Nov 99)

107 micron thick single ply polyester with pressure sensitive

adhesive Film back annealed glass 1930 x 865mm

Thickness

4.00mm Nominal

Film thickness

0.10mm

Sample No	Impact No	Side Impacted	Result of Impact	Assessment
	Drop heigh	t 457mm		
1	1.	Film	Broken safely	Pass
2	2	Film	Broken safely	Pass
3	3	Film	Broken safely	Pass
4	4	Film	Broken safely	Pass
5	5	Glass	Broken safely	Pass
6	6	Glass	Broken safely	Pass
7	7	Glass	No breakage	Pass
8	8	Glass	Broken safely	Pass

Page 4 of 4

TEST AND EXAMINATION (CONTINUED)

ITEM B

CLAUSE

5 IMPACT

5.3 Impact test

Type - Asymmetric 3M Scotchshield SH4CLARL (Nov 99)

107 micron thick single ply polyester with pressure sensitive

adhesive Film back annealed glass 1930 x 865mm

Thickness

- 6.00mm Nominal

Film thickness

0.10mm

Sample No	Impact No	Side Impacted	Result of Impact	Assessment
	Drop heigh	t 457mm		
Í	1	Film	Broken safely	Pass
2	2	Film	No breakage	Pass
3	3	Film	No breakage	Pass
4	4	Film	Broken safely	Pass
5	5	Glass	Broken safely	Pass
6	6	Glass	Broken safely	Pass
7	7	Glass	Broken safely	Pass
8	8	Glass	Broken safely	Pass