

# VISCERA BRANDS LLC TEST REPORT


## SCOPE OF WORK

ANSI Z97.1-2015(R2020), CPSC 16 CFR 1201-2016, & CAN/CGSB  
12.1-2022 TESTING ON *INVISCAD E CRISIS SHIELD CS-650*


## THE BELOW LISTED REPORT NUMBERS HAVE BEEN REVIEWED

S1274.01-119-37

For INTERTEK B&C:

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<b>TITLE:</b>	Technician I
<b>SIGNATURE:</b>	
<b>DATE:</b>	04/30/25

CAP:vtm/aas

<b>REVIEWED BY:</b>	Virgal T. Mickley, Jr., P.E.
<b>TITLE:</b>	Senior Staff Engineer
<b>SIGNATURE:</b>	
<b>DATE:</b>	04/30/25

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## TEST REPORT FOR VISCERA BRANDS LLC

Report No.: S1274.01-119-37-R0

Date: 04/24/25

### REPORT ISSUED TO

**VISCERA BRANDS LLC**

12810A Century Drive

Stafford, TX 77477

### SECTION 1

#### TEST SAMPLE DESCRIPTION

**Tested in Accordance with:** ANSI Z97.1-2015(R2020), CPSC 16 CFR 1201-2016, & CAN/CGSB 12.1-2022

**Samples Obtained from Manufacturer:** Viscera Brands LLC - Stafford, TX

**Received Date:** 02/18/25

**Glazing Product Designation:** *Invisicade Crisis Shield CS-650*

**Overall Glazing Thickness:** 1/4" (nominal)

**Glass Thickness:** 1/4" (nominal)

**Film Thickness:** 24 mil

**Glazing Type:** Organic Coated Glass (OCG), Clear, Annealed

**Sample Dimensions: Impact:** 34" wide x 76" high ( $\pm 1/8"$ )

**Film/Organic Coating Manufacturer:** Viscera Brands LLC

**Film/Organic Coating Brand Name:** *Invisicade Crisis Shield CS-650*

**Glass/Film/Organic Coating Information Obtained from:** Viscera Brands LLC

**Size Classification:** Unlimited

**Thickness Standard:** ASTM C1036

#### Laminated Glazing Composition Details

SAMPLE TYPE	THICKNESS MEASUREMENTS (inches) <sup>A</sup>		
	OVERALL	GLASS <sup>B</sup>	FILM/ORGANIC COATING
Impact	0.246	0.222	0.024

<sup>A</sup> Measurement values obtained from the first test specimen of the impact test.

<sup>B</sup> Calculated thickness based on overall thickness minus film thickness.

## TEST REPORT FOR VISCERA BRANDS LLC

Report No.: S1274.01-119-37-R0

Date: 04/24/25

### SECTION 2

#### TEST RESULTS

Test Date: 04/08/25

Lab Temperature: 70°F

Duration of Pre-Conditioning @ 65 - 85°F: 24 Hours

#### Impact Test Results

All specimens were impacted once from a drop height of 48 inches.

SPECIMEN NUMBER	THICKNESS (inches)	IMPACT SIDE (G or F) <sup>A</sup>	OBSERVATIONS	LARGEST FRAGMENT (grams)	TOTAL FRAGMENTS (grams)	PASS/ FAIL
1	0.246	G	Cracked, no openings	N/A	N/A	Pass
2	0.247	F	Did not break	N/A	N/A	Pass
3	0.247	G	Cracked, no openings	N/A	N/A	Pass
4	0.246	F	Did not break	N/A	N/A	Pass

<sup>A</sup> Impact Side: G = Glass Side Impacted F = Film/Organic Coated Side Impacted

#### Acceptance Criterion:

No detached fragments over 1 in<sup>2</sup>.

No single detached particle shall weigh more than 6.82 in<sup>2</sup>.

Total weight of detached particles >1 in<sup>2</sup> shall not weigh more than 15.5 in<sup>2</sup>.

No shear or opening through which a 3" sphere can freely pass with 4 lbs. force.

#### Limit

8.74 grams

59.61 grams

135.48 grams

**Note 1:** Acceptance criteria limits were calculated using the nominal glass thickness identified in the 'Glazing Composition Details' section.

**Note 2:** The 'Limit' presented for each item in the 'Impact Test Acceptance Criteria' identifies the allowable weight of the particle(s) for the specified item in the 'Criterion' section.

**TEST REPORT FOR VISCERA BRANDS LLC**

Report No.: S1274.01-119-37-R0

Date: 04/24/25

**SECTION 3****CONCLUSION**

The specimens meet the impact requirements only of the referenced standards for the size classification listed and meet the thickness requirements of the referenced standard.

All test specimens were destroyed by test or by personnel and have been disposed of as trash. Representative sections of failed samples will be retained for up to 30 days from the date of report issuance. After 30 days, representative samples will be automatically discarded. The test record retention period ends four years after the test date.

**SECTION 4****LIST OF OFFICIAL OBSERVERS**

NAME	COMPANY
Chad A. Peterman	Intertek B&C

**SECTION 5****REVISION LOG**

REVISION #	DATE	PAGES	REVISION
0	04/24/25	N/A	Original Report Issue